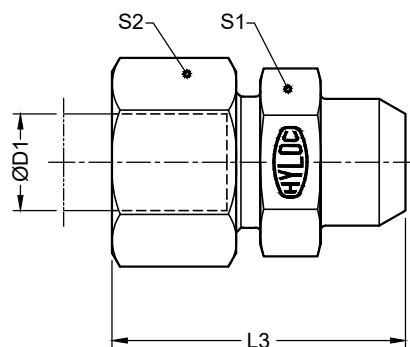
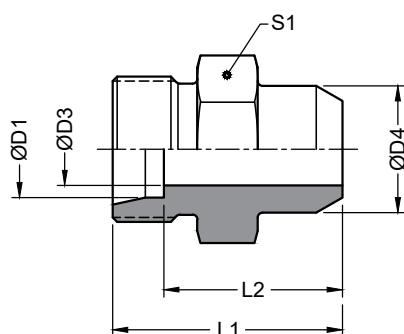


AS Weld Couplings

24° Tube end as per ISO 8434-1

Dimensions in mm



Series	Part No. Body	Part No. Assembly	D1 	D3	D4	L1	L2	Approx. L3	S1	S2
L Light 250 bar	AS06XL	AS06PL	06	4	10	21	14	31.5	12	14
	AS08XL	AS08PL	08	6	12	23	16	33	14	17
	AS10XL	AS10PL	10	8	14	25	18	36	17	19
	AS12XL	AS12PL	12	10	16	25	18	35.5	19	22
	AS15XL	AS15PL	15	12	19	29	22	40.5	22	27
160 bar	AS18XL	AS18PL	18	15	22	31	23.5	43	27	32
	AS22XL	AS22PL	22	19	27	36	28.5	48.5	32	36
100 bar	AS28XL	AS28PL	28	24	32	38	30.5	51.5	41	41
	AS35XL	AS35PL	35	30	40	43	32.5	58.5	46	50
	AS42XL	AS42PL	42	36	46	46	35	61.5	55	60
S Heavy 630 bar	AS06XS	AS06PS	06	4	11	26	19	36.5	14	17
	AS08XS	AS08PS	08	5	13	28	21	38	17	19
	AS10XS	AS10PS	10	7	15	30	22.5	42	19	22
	AS12XS	AS12PS	12	8	17	32	24.5	43.5	22	24
400 bar	AS16XS	AS16PS	16	12	21	35	26.5	48	27	30
	AS20XS	AS20PS	20	16	26	40	29.5	55	32	36
	AS25XS	AS25PS	25	20	31	44	32	60	41	46
250 bar	AS30XS	AS30PS	30	25	36	49	35.5	66.5	46	50
	AS38XS	AS38PS	38	32	44	54	38	72.5	55	60

Assembly consists of Double bite ferrule.

For soft seal ferrules, replace 'P' with 'SRD' in Part code. Example : AS16SRDS

Standard material : Carbon Steel

For Stainless steel material, add prefix 316L - to the part code

Example : 316L-AS16PS

Standard surface treatment : Phosphated